

# SMD Power Inductor

## Low Profile, High Current Type

PIW-502065

MERITEK

### FEATURE

- Magnetic Shield Construction for Power Circuit.
- Large Current and Low DC Resistance
- Low profile power inductors
- Application: DC/DC Converter, Battery Powered Devices, Low Profile High Current Power Supply, Notebook/Server



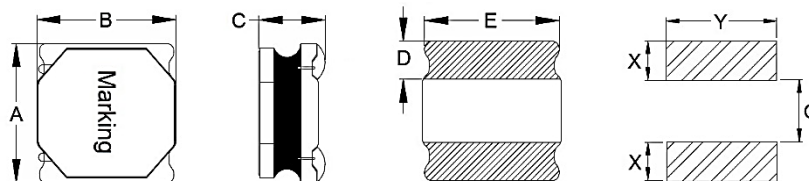
### ELECTRICAL CHARACTERISTICS

Part Number	Inductance (μH)	Tolerance (%)	Test Frequency (Hz)	DCR ±20% (mΩ)	I <sub>SAT</sub> (A)	I <sub>RMS</sub> (A)
PIW1R0Y502065	1.00	±30%	1V/100K	20	5.00	4.10
PIW1R2Y502065	1.20	±30%	1V/100K	20	4.80	3.80
PIW1R5Y502065	1.50	±30%	1V/100K	25	4.50	3.50
PIW2R2Y502065	2.20	±30%	1V/100K	32	4.10	3.30
PIW2R2M502065	2.20	±20%	1V/100K	32	4.10	3.30
PIW2R7M502065	2.70	±20%	1V/100K	38	3.80	3.00
PIW2R9M502065	2.90	±20%	1V/100K	40	3.65	2.90
PIW3R3M502065	3.30	±20%	1V/100K	43	3.50	2.80
PIW4R7M502065	4.70	±20%	1V/100K	60	2.70	2.40
PIW5R6M502065	5.60	±20%	1V/100K	69	2.40	2.10
PIW6R8M502065	6.80	±20%	1V/100K	90	2.10	1.90
PIW8R2M502065	8.20	±20%	1V/100K	98	1.90	1.75
PIW100M502065	10.0	±20%	1V/100K	110	1.70	1.60
PIW120M502065	12.0	±20%	1V/100K	135	1.40	1.40
PIW150M502065	15.0	±20%	1V/100K	165	1.30	1.25
PIW180M502065	18.0	±20%	1V/100K	190	1.20	1.17
PIW220M502065	22.0	±20%	1V/100K	225	1.10	1.10
PIW330M502065	33.0	±20%	1V/100K	335	0.80	0.80
PIW470M502065	47.0	±20%	1V/100K	460	0.70	0.70

Notes:

1. All test data referenced to 25°C ambient.
2. Saturation Current (I<sub>sat</sub>) based on inductance drop ( $\Delta L/L_0$ :  $\leq 30\%$ ) approximately
3. Heat Rated Current (I<sub>rms</sub>) based on temperature rise ( $\Delta T$ : 40 °C) approximately
4. Operating Temperature: -40°C ~ +125°C (Including Self-temperature rise)

### DIMENSIONS



(Unit: mm)

Size Code	A	B	C	D	E	X	Y	G
5020	5.0 ± 0.2	5.0 ± 0.2	1.8 ± 0.2	1.3 ± 0.2	4.7 ± 0.2	1.5	4.7	2.1

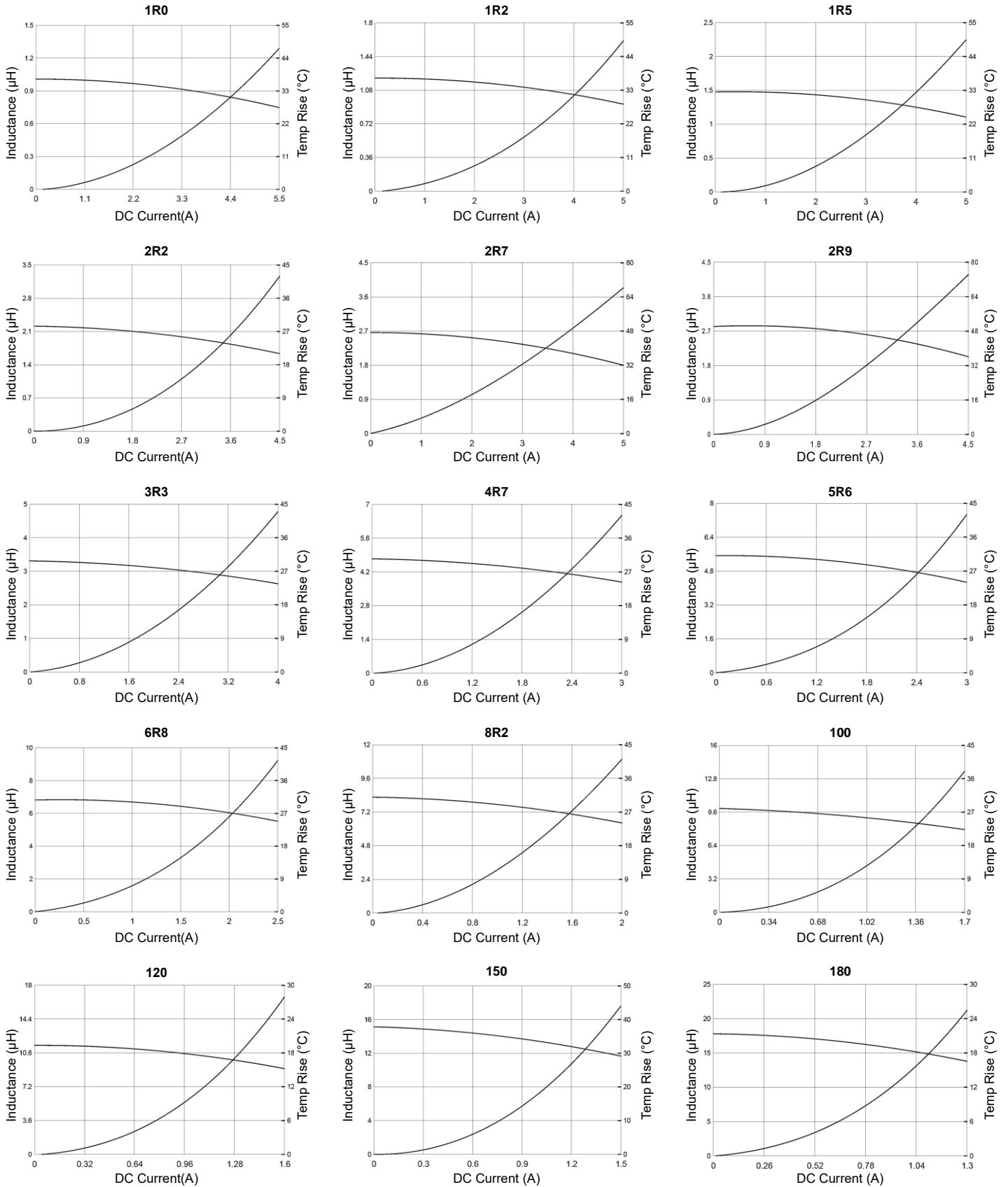
Notes: 1. The above PCB layout reference only. 2. Recommend solder paste thickness at 0.15mm and above.

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## CHARACTERISTIC CURVES- PIW-502065 series

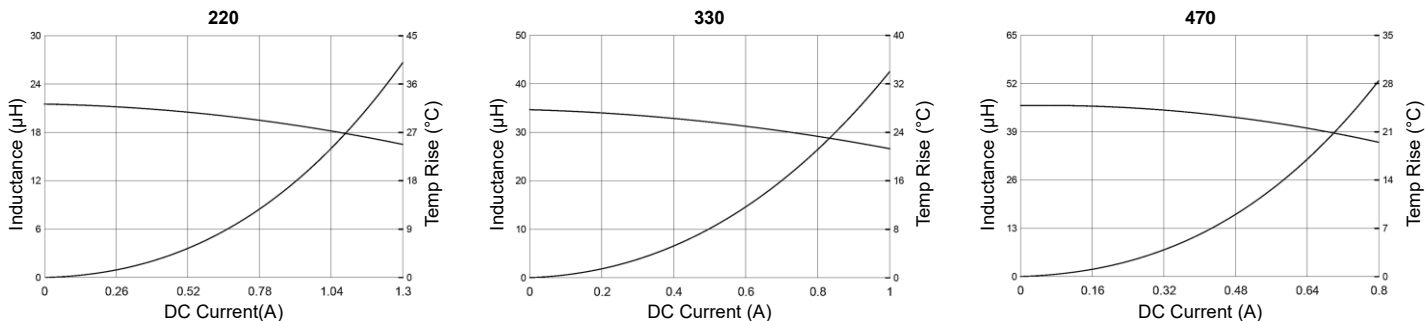


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## CHARACTERISTIC CURVES- PIW-502065 series



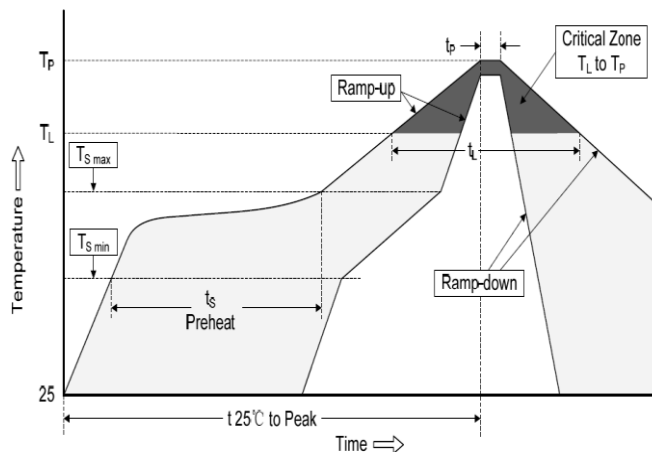
## PART NUMBERING SYSTEM

PIW (1)    470M (2)    5020 (3)    65 (4)

No	Item	Code	Description
(1)	Product Code	PIW	Power Inductor series, Wire wound type
(2)	Inductance	470M	47.0µH ±20%(M)    First two digits: significant, Third: multiplier
(3)	Size Code	5020	5.0x5.0x1.8 mm    Length x Width x Thickness (mm)
(4)	Series Code	65	Surface Mount Shielded, Low Profile, High Current series

## RECOMMENDED SOLDERING PROFILES

Reflow Condition		
Pre Heat	Temp. Min $T_{s(min)}$	150°C
	Temp. Max $T_{s(max)}$	200°C
	Time (min. to max.) ( $t_s$ )	60 ~120 seconds
Average ramp up rate (Liquidus Temperature) ( $T_L$ ) to peak		3°C/second max
$T_{s(max)}$ to $T_L$ (Ramp-up rate)		3°C/second max
Reflow	Temp. ( $T_L$ )	217°C
	Time (min. to max.) ( $t_L$ )	60 ~150 seconds
Peak Temperature ( $T_P$ )		See table below
Time within 5°C of actual peak Temperature ( $t_p$ )		10 seconds max
Ramp-down Rate		6°C/second max
Reflow Times		3 times max



Peak Temperature ( $T_P$ )			
Volume	< 350mm <sup>3</sup>	350-2000mm <sup>3</sup>	> 2000mm <sup>3</sup>
Thickness < 1.6mm	260°C	260°C	260°C
Thickness 1.6-2.5mm	260°C	250°C	245°C
Thickness ≥ 2.5mm	250°C	245°C	245°C

\*Specifications subject to change without notice

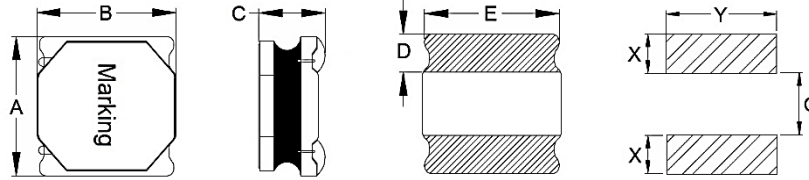
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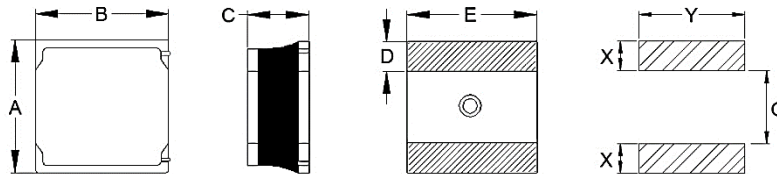
### DIMENSIONS- PIW-65 SERIES



(Unit: mm)

Size Code	A	B	C	D	E	X	Y	G
4018	4.0 ± 0.2	4.0 ± 0.2	1.8 max	1.2 ref	--	1.2	3.7	1.6
4018B	4.0 ± 0.2	4.0 ± 0.2	1.8 max	1.1 ± 0.2	--	1.2	3.7	1.6
5020	5.0 ± 0.2	5.0 ± 0.2	1.8 ± 0.2	1.3 ± 0.2	4.7 ± 0.2	1.5	4.7	2.1
5040 (≤10μH)	4.95 ± 0.2	4.95 ± 0.2	3.9 ± 0.2	1.3 ± 0.3	4.2 ± 0.2	1.5	4.2	2.1
5040 (>10μH)	4.95 ± 0.2	4.95 ± 0.2	3.8 ± 0.2	1.3 ± 0.3	4.2 ± 0.2	1.5	4.2	2.1
6020	6.0 ± 0.2	6.0 ± 0.2	1.8 ± 0.2	1.6 ± 0.3	5.8 ± 0.3	1.8	5.8	2.5
6028	6.0 ± 0.2	6.0 ± 0.2	2.6 ± 0.2	1.6 ± 0.3	5.8 ± 0.3	1.8	5.8	2.5
6045	6.0 ± 0.3	6.0 ± 0.3	4.2 ± 0.3	1.9 ± 0.3	4.8 ± 0.3	2.15	6.5	2.2
8040 (< 1.0 μH)	8.0 ± 0.3	8.0 ± 0.3	4.2 Max	2.4 ± 0.3	6.3 ± 0.3	2.85	6.6	2.8
8040 (≥ 1.0 μH)	8.0 ± 0.3	8.0 ± 0.3	3.7 ± 0.3	2.4 ± 0.3	6.3 ± 0.3	2.85	6.6	2.8

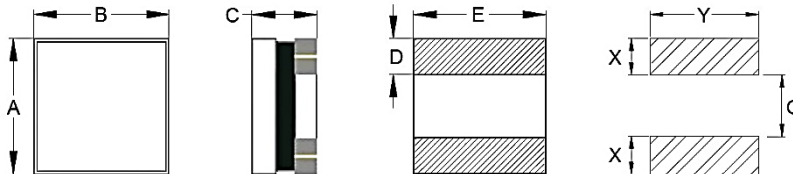
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(Unit: mm)

Size Code	A	B	C	D	E	X	Y	G
3010	3.0 ± 0.2	3.0 ± 0.2	1.0 max	1.0 ref	3.0 ± 0.2	1.25	3.5	0.9
3012	3.0 ± 0.2	3.0 ± 0.2	1.2 max	1.0 ref	3.0 ± 0.2	1.25	3.5	0.9
3015	3.0 ± 0.2	3.0 ± 0.2	1.5 max	1.0 ref	3.0 ± 0.2	1.25	3.5	0.9
4010	4.0 ± 0.2	4.0 ± 0.2	1.0 max	1.2 ref	4.0 ± 0.2	1.5	4.5	1.5
4012	4.0 ± 0.2	4.0 ± 0.2	1.2 max	1.2 ref	4.0 ± 0.2	1.5	4.5	1.5
4015	4.0 ± 0.2	4.0 ± 0.2	1.5 max	1.2 ref	4.0 ± 0.2	1.5	4.5	1.5

Notes: 1. The above PCB layout reference only. 2. Recommend solder paste thickness at 0.15mm and above.



(Unit: mm)

Size Code	A	B	C	D	E	X	Y	G
1608B	1.60 ± 0.15	0.90 ± 0.15	0.95 Max.	0.50 ref.	0.90 ± 0.15	0.75	1.15	0.6
2016B	2.0 -0.1/+0.2	1.6 -0.1/+0.2	1.0 max	0.60	1.6	1.0	2.1	0.5
2520A	2.50 -0.1/+0.3	2.0 -0.05/+0.35	0.80 max.	0.85	2.0	1.15	2.5	0.7
2520C	2.5 ± 0.2	2.0 ± 0.2	1.2Max	0.85	2.0	1.15	2.5	0.7

Notes: 1. The above PCB layout reference only. 2. Recommend solder paste thickness at 0.15mm and above.

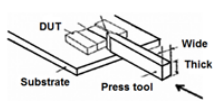
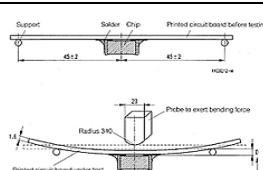
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### RELIABILITY TEST CONDITON AND REQUIREMENT

Item	Test Standards / Conditions / Equipment	Requirement															
Inductance	HP4284A, CH11025, CH3302, CH1320, CH1320S, LCR Meter	Refer to specification															
DC Resistance	CH16502, Agilent33420A Micro-Ohm Meter	Refer to specification															
Mechanical Shock	<table border="1"> <thead> <tr> <th>Type</th> <th>Peak value (g's)</th> <th>Normal duration (D) (ms)</th> <th>Wave form</th> <th>Velocity change (Vi) ft/sec</th> </tr> </thead> <tbody> <tr> <td>SMD</td> <td>50</td> <td>11</td> <td>Half-sine</td> <td>11.3</td> </tr> <tr> <td>Lead</td> <td>50</td> <td>11</td> <td>Half-sine</td> <td>11.3</td> </tr> </tbody> </table>	Type	Peak value (g's)	Normal duration (D) (ms)	Wave form	Velocity change (Vi) ft/sec	SMD	50	11	Half-sine	11.3	Lead	50	11	Half-sine	11.3	Appearance: No damage Inductance: within $\pm 10\%$ of initial value Q: Shall not exceed the specification value RDC: within $\pm 15\%$ of initial value and shall not exceed the specification value
	Type	Peak value (g's)	Normal duration (D) (ms)	Wave form	Velocity change (Vi) ft/sec												
	SMD	50	11	Half-sine	11.3												
Lead	50	11	Half-sine	11.3													
Solderability	Method B1, 4 Hrs at 155°C dry heat at 255°C $\pm 5^\circ\text{C}$ Test Time: 5 +0/-0.5 seconds. Method D category 3. (steam aging 8 hours $\pm 15\text{min}$ ) at 260°C $\pm 5^\circ\text{C}$ Test Time: 30+0/-0.5 seconds.	More than 95% of the terminal electrode should be covered with solder.															
Resistance to Soldering Heat	Solder temperature: 260 $\pm 5^\circ\text{C}$ for 10 seconds Temperature ramp/immersion and emersion rate 25mm/s $\pm 6$ mm/s. Completely cover the termination.																
Vibration	Oscillation Frequency: 10~2K~10 Hz for 20 minutes Equipment : Vibration checker Total Amplitude: 10g Testing Time: 12 hours (20 minutes, 12 cycles each of 3 orientations)	Appearance: No damage Inductance: within $\pm 10\%$ of initial value Q: Shall not exceed the specification value RDC: within $\pm 15\%$ of initial value and shall not exceed the specification value															
Load Humidity	Humidity: 85 $\pm 3\%$ R.H. Temperature: 85°C $\pm 2^\circ\text{C}$ Duration: 1000Hrs Min at 100% rated current Measured at Room Temperature after placing for 24 $\pm 2$ hrs																
Life Test	Temperature: 125 $\pm 2^\circ\text{C}$ Duration: 1000Hrs Min. with 100% rated current Measured at Room Temperature after placing for 24 $\pm 2$ Hrs																
Thermal Shock	Condition for 1 cycle	Appearance: No damage Inductance: within $\pm 10\%$ of initial value Q: Shall not exceed the specification value RDC: within $\pm 15\%$ of initial value and shall not exceed the specification value															
	<table border="1"> <thead> <tr> <th>Step</th> <th>1</th> <th>2</th> <th>3</th> </tr> </thead> <tbody> <tr> <td>Temperature</td> <td>-40 <math>\pm 2^\circ\text{C}</math></td> <td>125 <math>\pm 2^\circ\text{C}</math></td> <td>125 <math>\pm 2^\circ\text{C}</math></td> </tr> <tr> <td>Duration</td> <td>30<math>\pm 5</math>min</td> <td><math>\leq 0.5</math>min</td> <td>30<math>\pm 5</math>min</td> </tr> </tbody> </table> Number of cycles : 300 Measured at room temperature after placing for 24 $\pm 2$ hrs.		Step	1	2	3	Temperature	-40 $\pm 2^\circ\text{C}$	125 $\pm 2^\circ\text{C}$	125 $\pm 2^\circ\text{C}$	Duration	30 $\pm 5$ min	$\leq 0.5$ min	30 $\pm 5$ min			
Step	1	2	3														
Temperature	-40 $\pm 2^\circ\text{C}$	125 $\pm 2^\circ\text{C}$	125 $\pm 2^\circ\text{C}$														
Duration	30 $\pm 5$ min	$\leq 0.5$ min	30 $\pm 5$ min														
Terminal Strength	Component mounted on a PCB apply a force 1.8kg to the side of a device being tested. This force shall be applied for 60 +1 seconds. Also the force shall be applied gradually as not to shock the component being tested. 	Appearance : No damage															
Board Flex	Place the 100x40mm board into a fixture with the component facing down. Apply a force which will bend the board: $\geq 0.805\text{in}(20.12\text{mm})$ :1.2mm $< 0.805\text{in}(20.12\text{mm})$ :0.8mm. Duration: 10 seconds. The Force is to be applied only once to the board 	Appearance : No damage															
Moisture Resistance	1. Baked at 50°C for 25hrs, measured at room temperature after placing for 4hrs. 2. Raise temperature to 65 $\pm 2^\circ\text{C}$ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to 25°C in 2.5hrs. 3. Raise temperature to 65 $\pm 2^\circ\text{C}$ 90-100%RH in 2.5hrs, and keep 3 hours, cool down to 25°C in 2.5hrs, keep at 25°C for 2hrs then keep at -10°C for 3hrs 4. Keep at 25°C 80-100%RH for 15min and vibrate at the frequency of 10 to 55 Hz to 10 Hz, measure at room temperature after placing for 1~2 hrs.	Appearance: No damage Inductance: within $\pm 10\%$ of initial value Q: Shall not exceed the specification value RDC: within $\pm 15\%$ of initial value and shall not exceed the specification value															