

Thick Film Chip Resistor

Ultra High Power Lead (Pb) Free

CRAUG Series

MERITEK

FEATURE

- Small Size and Light Weight
- Reliability, High Quality
- Lead (Pb) Free, Green type
- Application: Automotive Electronics, Navigation Equipment, TPMS Heating, Ventilating and Air Conditioning, Indoor Lighting, Central Door Locking, Wiper Module
- AEC-Q200 qualified



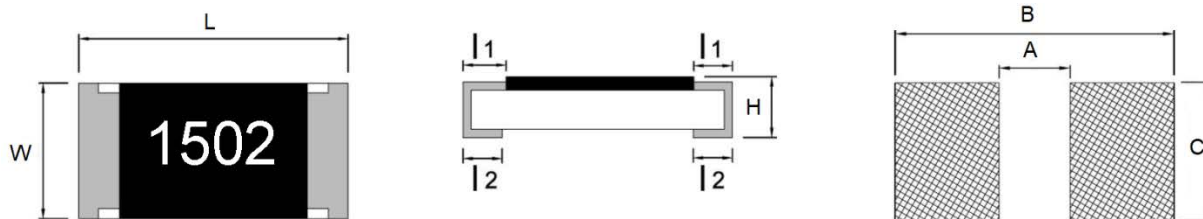
PART NUMBERING SYSTEM

CRAUG 10 1002 F - 13
 (1) (2) (3) (4) (5)



No	Item	Code	Description	
(1)	Meritek Series	CRAUG	Thick Film Chip Resistor series, Ultra High Power AEC-Q200 Lead (Pb) Free Type	
(2)	Size Code	10	10:0805	01: 2512, 02: 2010, 04: 1210 08: 1206, 16: 0603, 20: 0402
(3)	Resistance	1002	1002: 10KΩ	First two digits: significant, Third: Multiplier First three digits: significant, Fourth: Multiplier
(4)	Tolerance	F	F: ±1%	D: ±0.5%, G: ±2%, J: ±5%
(5)	Packaging	13	13: 13" reel	Blank: Standard 7" reel

DIMENSIONS



Size	L	W	H	l1	l2	A	B	C
0402	1.00 ± 0.10	0.50 ± 0.05	0.30 ± 0.05	0.15 ± 0.10	0.20 ± 0.10	0.60	1.60	0.70
0603	1.60 ± 0.20	0.80 ± 0.15	0.40 ± 0.10	0.30 ± 0.20	0.30 ± 0.10	0.80	2.40	1.00
0805	2.00 ± 0.20	1.25 ± 0.15	0.50 ± 0.15	0.30 ± 0.15	0.40 ± 0.15	1.30	2.90	1.40
1206	3.05 ± 0.10	1.60 ± 0.20	0.55 ± 0.15	0.40 ± 0.20	0.50 ± 0.20	2.20	4.20	1.70
1210	3.05 ± 0.10	2.50 ± 0.20	0.55 ± 0.15	0.50 ± 0.20	0.50 ± 0.20	2.00	4.40	2.70
2010	5.00 ± 0.20	2.50 ± 0.20	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20	3.80	6.60	2.70
2512	6.30 ± 0.20	3.20 ± 0.20	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20	4.90	8.10	3.40

Unit: mm

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ELECTRICAL CHARACTERISTICS

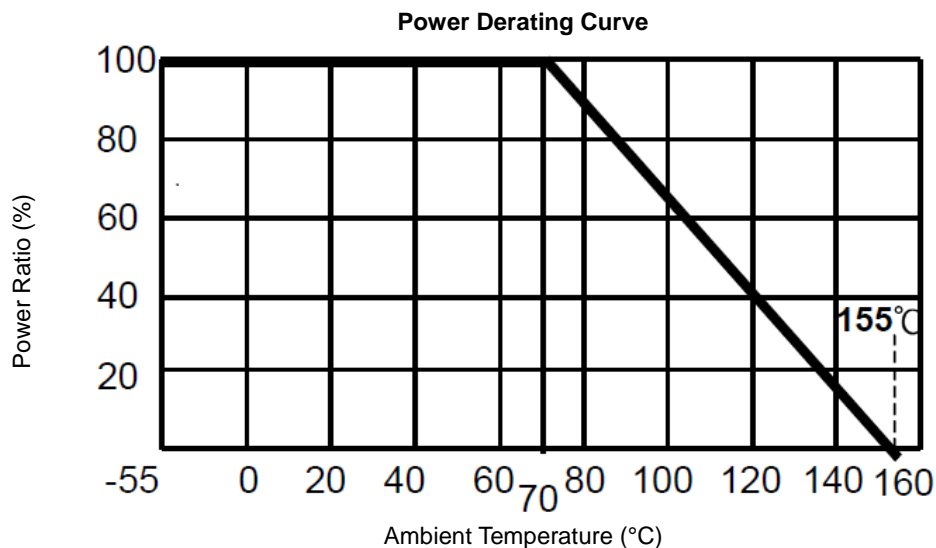
STANDARD TYPE

Size	Rated Power (W), 70°C	Rated Voltage (V) Max	Overload Voltage (V) Max	TCR (PPM/°C)	Resistance Range		
					±0.5% (Ω)	±1%, ±2%	±5% (Ω)
0402	0.2	50	100	±400	--	1≤R<10	
				±250	10≤R<100K	10≤R<100K	
				±100	100K≤R≤1M	100K≤R≤10M	
0603	0.33	150	200	±400	--	1≤R≤10	
				±250	10<R<100K	10<R<100K	
				±100	100K≤R≤1M	100K≤R≤10M	
0805	0.5	200	300	±400	--	1≤R≤10	
				±200	10<R<100K	10<R<100K	
				±100	100K≤R≤1M	100K≤R≤10M	
1206	0.75	200	400	±400	--	1≤R≤10	
				±200	10<R<100K	10<R<100K	
				±100	100K≤R≤1M	100K≤R≤10M	
1210	1.0	200	400	±400	--	1≤R≤10	
				±200	10<R<100K	10<R<100K	
				±100	100K≤R≤1M	100K≤R≤10M	
2010	1.5	200	400	±400	--	1≤R≤10	
				±200	10<R<100K	10<R<100K	
				±100	100K≤R≤1M	100K≤R≤10M	
2512	3.0	250	500	±400	--	1≤R≤10	
				±200	10<R<100K	10<R<100K	
				±100	100K≤R≤1M	100K≤R≤10M	

Notes: For non-standard parts, please contact our sales dept.

Operating Temperature Range : -55°C~ + 155°C

POWER DERATING CURVE



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RELIABILITY TEST CONDITION AND REQUIREMENT

Item	Standard	Condition	Requirement	
			±1%	±5%
Temperature Coefficient of Resistance (T.C.R)	JIS-C-5201-1 4.8 IEC-60115-1 4.8	At 25 / -55°C and 25°C /+155°C, 25°C is the reference temperature	As Specified	As Specified
Short Time Overload	JIS-C-5201-1 4.13 IEC-60115-1 4.13	Ultra Power: 5 times RCWV or Max. Overload voltage whichever is less for 5 sec.	±(1.0%+0.05Ω)	±(2.0%+0.10Ω)
			Value <1Ω : ±(2.0%+0.1Ω)	
Leaching	JIS-C-5201-1 4.18 IEC-60068-2-58	260±5°C for 30 seconds.	Individual leaching area ≤5% Total leaching area ≤10%	
Resistance to Soldering Heat	JIS-C-5201-1 4.18 IEC-60115-1 4.18	260±5°C for 10 seconds.	±(0.5%+0.05Ω)	±(1.0%+0.05Ω)
			Value <1Ω : ±(1.0%+0.05Ω)	
Insulation Resistance	JIS-C-5201-1 4.6 IEC-60115-1 4.6	Apply 100VDC for 1 minute.	≥ 10GΩ	≥ 10GΩ
Temperature Cycling	JESD22 Method JA-104	1000 Cycles (-55°C to +125°C) Measurement at 24±4 hours after test conclusion. 30min maximum dwell time at each temperature extreme.	±(0.5%+0.05Ω)	±(1.0%+0.10Ω)
Resistance to Solvent	MIL-STD-202 Method 215	Add Aqueous wash chemical - OKEM Clean or equivalent.	±(0.5%+0.05Ω)	±(0.5%+0.05Ω)
Biased Humidity	MIL-STD-202 Method 103	1,000 hours; 85°C / 85% RH, 10% of operating power. Measurement at 24±4 hours after test conclusion.	±(1.0%+0.05Ω)	±(3.0%+0.05Ω)
High Temperature Exposure (Storage)	MIL-STD-202 Method 108	1000 hrs. @ T=125°C. Unpowered. Measurement at 24±4 hours after test	±(0.5%+0.05Ω)	±(2.0%+0.05Ω)
Operational Life	MIL-STD-202 Method 108	Condition D Steady State TA=125°C at derated power.Measurement at 24±4 hours after test conclusion.	±(1.0%+0.05Ω)	±(3.0%+0.10Ω)
External Visual	MIL-STD-883 Method 2009	Electrical test not required. Inspect device construction, marking and workmanship.	As Specified	As Specified
Mechanical Shock	MIL-STD-202 Method 213	Test ½ Sine Pulse, Peak value: 100g, normal duration: 6ms, Velocity change:12.3ft/sec. 6 shocks in each direction, total 18 shocks.	±(1.0%+0.05Ω)	±(2.0%+0.1Ω)
Vibration	MIL-STD-202 Method 204	5 g's for 20 min., 12 cycles each of 3 orientations. Note: Test from 10-2000 Hz	±(1.0%+0.05Ω)	±(2.0%+0.1Ω)
ESD	AEC-Q200- 002 or ISO/DIS 10605	Human body model 0402 / 0603 : 1KV 0805 and above : 2KV	±(3%+0.05Ω)	±(3%+0.05Ω)
Solderability	J-STD-002	(1) 4 hrs 155°C dry heat, (2) 245±5°C 3 sec.	±(0.5%+0.05Ω)	±(1.0%+0.05Ω)
Terminal Strength (SMD)	AEC Q200-006	Pressurizing force for 60 seconds 0402 / 0603 : 8N ; 0805 and above : 17.7N	No broken	
Board Flex	AEC Q200-005	Bending once for 60 seconds 2010, 2512 sizes: 2mm Other sizes: 3mm	±(1.0%+0.05Ω)	±(1.0%+0.05Ω)

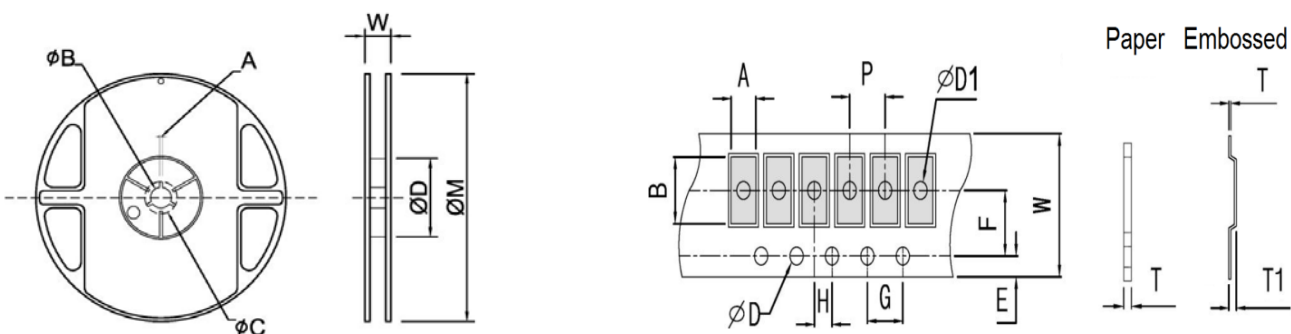
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PACKAGING SPECIFICATIONS



Size	Reel Dimension (mm)								
	Type	Quantity	Reel Diameter	A ±0.5	φB ±1.0	φC ±1.0	φD ±1.0	W ±2.0	φM ±2.0
0402	Paper	10K	7"	2.0	13.5	21	60	11.5	178
	Paper	40K/50K	13"	2.0	13.5	21	100	11.5	330
0603 0805 1206	Paper	5K	7"	2.0	13.5	21	60	11.5	178
	Paper	10K	10"	2.0	13.5	21	100	11.5	254
	Paper	20K	13"	2.0	13.5	21	100	11.5	330
1210	Paper	5K	7"	2.0	13.5	21	60	11.5	178
2010	Plastic	4K	7"	2.0	13.5	21	60	16.0	178
2512	Plastic	4K	7"	2.0	13.5	21	60	16.0	178

Size	Tape Dimension (mm)												
	A	B	W ±0.2	E ±0.10	F ±0.05	G ±0.10	H ±0.05	T ±0.10	φD ₀ ±0.05	φD ₁ ±0.1	T ₁ ±0.15	P ±0.10	Type
0402	0.70±0.10	1.20±0.10	8.00	1.75	3.50	4.00	2.00	0.45	1.55	--	--	2.00	Paper
0603	1.05±0.20	1.80±0.20	8.00	1.75	3.50	4.00	2.00	0.60	1.55	--	--	4.00	Paper
0805	1.55±0.20	2.30±0.20	8.00	1.75	3.50	4.00	2.00	0.75	1.55	--	--	4.00	Paper
1206	1.90±0.20	3.50±0.20	8.00	1.75	3.50	4.00	2.00	0.75	1.55	--	--	4.00	Paper
1210	2.85±0.20	3.50±0.20	8.00	1.75	3.50	4.00	2.00	0.75	1.55	--	--	4.00	Paper
2010	2.80±0.20	5.60±0.20	12.0	1.75	5.50	4.0	2.0	0.23	1.55	1.50	0.85	4.00	Plastic
2512	3.40±0.20	6.70±0.20	12.0	1.75	5.50	4.0	2.0	0.23	1.55	1.50	0.85	4.00	Plastic

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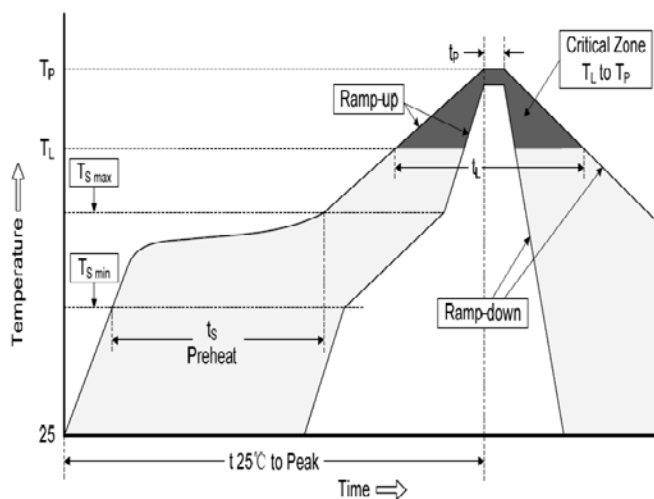
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SOLDERING RECOMMENDATION

Reflow Condition		
Pre Heat	Temp. Min $T_{s(min)}$	150°C
	Temp. Max $T_{s(max)}$	180°C
	Time (min. to max.) (t_s)	90s ~ 120s
Average ramp up rate (T_L) to peak		3°C/s max.
$T_{s(max)}$ to T_L (Ramp-up rate)		3°C/s max.
Reflow	Temp. (T_L)	220°C
	Time (min. to max.) (t_L)	60s max.
Peak Temperature (T_P)		265°C
Time within 5°C of T_P (t_p)		10s
Ramp-down Rate		6°C/s



*Specifications subject to change without notice.